OPERATOR AND SERVICE MANUAL

Hausted® All Purpose Chair (APC)
Hydraulic All Purpose Chair
Models: APC 150 & 250

(11/01/06) **068032**

A WORD FROM STERIS CORPORATION

This manual contains important information on proper use and maintenance of the Hausted® All Purpose Chair (APC) Hydraulic Chair. **All personnel involved in the use and maintenance of this equipment must carefully review and comply with the warnings, cautions and instructions contained in this manual.** These instructions are important to protect the health and safety of personnel operating a APC Series Hydraulic Chair and should be retained in a conveniently accessible area for quick reference.

Complete instructions for uncrating and connecting utilities, as well as equipment drawings, have been furnished. If missing, contact STERIS for replacement copies, giving the serial number and model numbers of the unit.

STERIS carries a complete line of accessories for use with this chair. A STERIS representative will gladly review these with you.

Indications for Use

The Hausted All Purpose Series Hydraulic Chairs (APC) are intended to use in patient treatment, transport or recovery.

Service Information

A thorough preventive maintenance program is essential to safe and proper unit operation. This manual contains maintenance schedules and procedures which should be followed for satisfactory equipment performance.

You are encouraged to contact STERIS concerning our comprehensive Annual Maintenance Agreements. Under the terms of these agreements, preventive maintenance, adjustments, and replacement of worn parts are done on a scheduled basis to assure equipment performance at peak capability and to help avoid untimely or costly interruptions. STERIS maintains a global staff of well equipped, factory-trained technicians to provide this service, as well as expert repair services. Please contact your STERIS representative for details.

Advisory

A listing of the safety precautions to be observed when operating and servicing this equipment can be found in Section 1 of this manual. Do not operate or service the equipment until you have become familiar with this information.

Any alteration of this equipment not authorized or performed by STERIS Engineering Service which could affect its operation will void the warranty, could violate national, state, and local regulations, and could jeopardize your insurance coverage.

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Equipment not suitable for use in the presence of a flammable anesthetic mixture with air or oxygen or nitrous oxide.

STERIS Corporation, Montgomery, Alabama is an ISO 13485 certified facility.

The base language of this document is ENGLISH. Any translations must be made from the base language document.

Manufactured Exclusively by STERIS Corporation Montgomery, AL	**ISO 9001 EN 46001 ISO 13485 Certified**

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LISTING OF WARNINGS AND CAUTIONS

1

The following is a listing of the safety precautions which must be observed when operating and servicing this equipment. WARNINGS indicate the potential for danger to personnel, and CAUTIONS indicate the potential for damage to equipment. These precautions are repeated (in whole or in part), where applicable, throughout the manual.

WARNING–LACERATION HAZARD:

⚠ When cutting bands always use a tool specifically designed for that purpose. This will help to avoid personal injuries frequently incurred when bands are cut and tension released.

WARNINGS – PERSONNAL INJURY:

⚠ Do not sit on end – tipping may occur.

UNPACKING INSTRUCTIONS

2

IMPORTANT: Report any shipping damage immediately! Inform shipper of any damages – leave carton intact. Leave the APC chair in the receiving area until inspection is complete.

Your APC chair has been carefully packaged at our manufacturing plant to ensure safe shipment to your medical facility. There are several procedures you must follow to put your new APC chair into service. These procedures only take a few minutes to complete and are required to ensure proper operation of the APC chair.

WARNING – LACERATION HAZARD: When cutting bands always use a tool specifically designed for that purpose. This will help to avoid personal injuries frequently incurred when bands are cut and tension released.

Step 1 – Cut the two bands around the shipping carton.

Step 2 – Remove the top half of the carton and cut one side of the bottom half.

Step 3 – Remove the APC chair from the carton.

Step 4 – Check to see if all features of the stretcher work properly. If all features work properly, go to step 5. If any of the features of the APC chair do not work properly, call STERIS for service.

Step 5 – Clean the APC chair using a mild detergent to remove any dirt accumulated during shipment.

Step 6 – Place the unit into service.

As a valued customer and a user of STERIS's unique All Purpose Chair (APC), this Operator Manual is to ensure proper use is understood and followed to obtain maximum safety and function of your STERIS APC.

The APC's unequalled versatility in moving from a chair position to a fully reclined position is designed to permit convenient patient positioning and treatment. It has a maximum weight capacity of 325 lbs. The APC is not intended to replace a stretcher or gurney, of which STERIS offers a complete product line for your specialty needs.

⚠ WARNING – PERSONAL INJURY HAZARD: Do not sit on end – tipping may occur.

STERIS's APC has a Warning Label located at the head and foot ends of the chair's frame, stating: *Do not sit on end: Tipping may occur*.

Patient entry, egress, and transfer from the APC should always be from the center side rail locations by lowering the side rail as shown in diagrams A and B. At no time should the patient be permitted to enter or exit from the ends of the APC as shown on diagrams 1, 2 and 3, except in a full chair position.

***NOTE:** When not in use, do not leave the APC in a fully reclined position.*

***NOTE:** Patient should be secured with restraint straps when left unattended in a fully reclined position.*

These Operating Instructions are to ensure patient safety and permit you to use your STERIS APC to treat, transport and transfer your patient with unmatched versatility and safety.

If you have any questions, please contact STERIS's Customer Service Department at 1-800-548-4873.

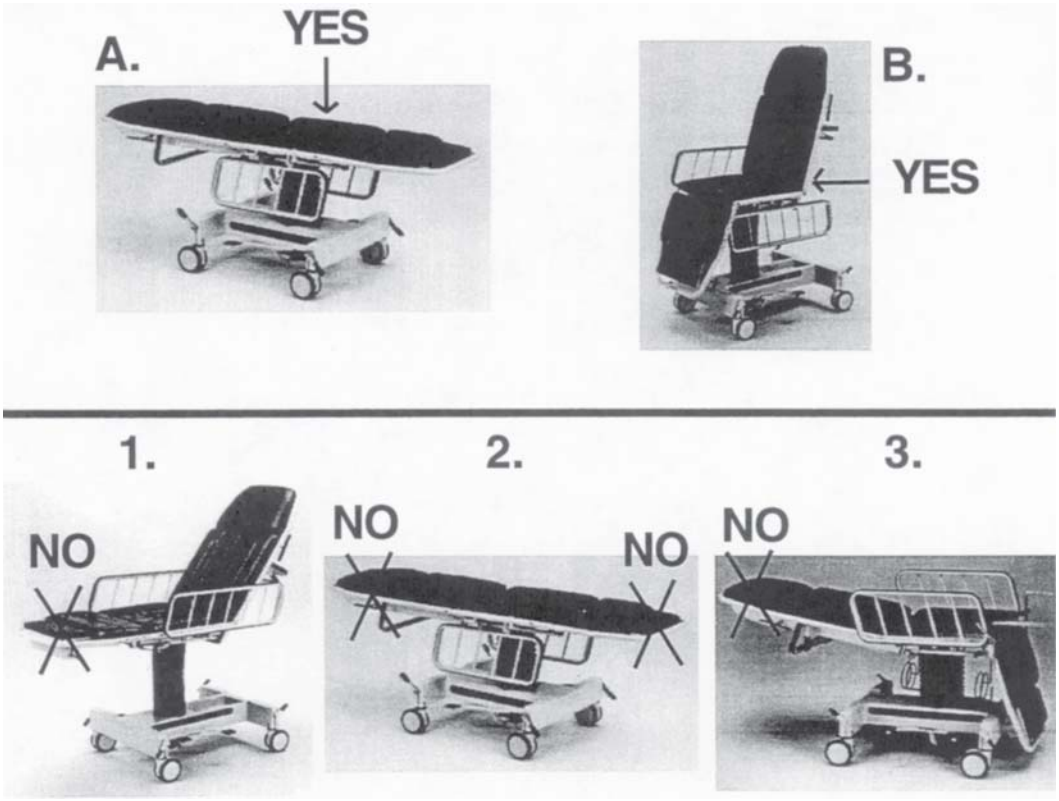


Figure 3-A

3.1 Braking And Steering Operation

3.1.1 Applying The Brakes

The four wheel central braking system is activated by depressing the RED pedal, (to approximately 45° at any corner of the unit). This locks all four of the caster wheels from rotating and swivelling. (See Figure 3-1.)

3.1.2 Releasing The Brake

Depress the GREEN pedal at any corner of the unit to a horizontal position. All four of the caster wheels should roll and swivel freely. (See Figure 3-1.)

NOTE: *Always apply the brakes when the unit is not in use.*

3.1.3 Applying The Steer Lock

From the head end of the unit depress the GREEN pedal downward, (to approximately 45°), and push the unit forward. One caster wheel at the opposite end will lock into a non-swivelling position that enables straight tracking and swivelling by the attendant. (See Figure 3-2.)

3.1.4 Releasing The Steer Lock

Depress the RED pedal to a horizontal position. All four caster wheels should swivel and roll freely. (See Figure 3-2.)

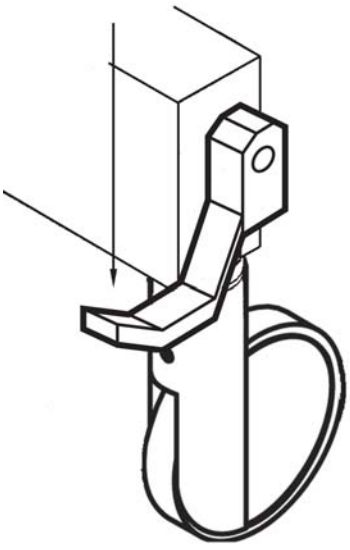


Figure 3-1

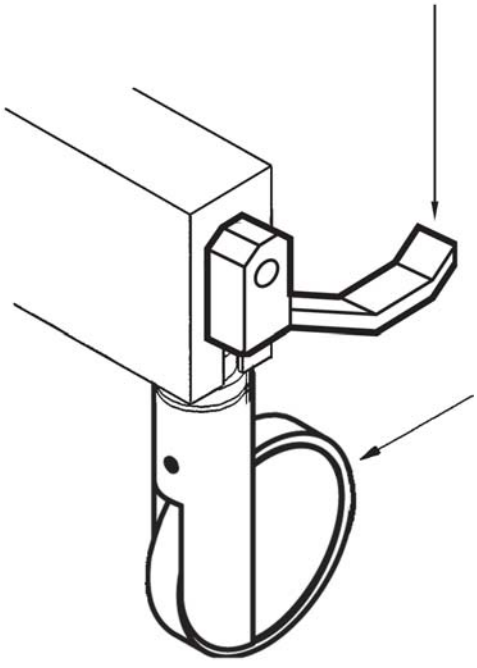


Figure 3-2

3.2 Height & Top Adjustment

3.2.1 Height Adjustment

To elevate the unit, pump the UP pedal, using smooth full strokes to insure patient comfort. (See Figure 3-3.)

NOTE: *Pedals are located on both sides of the unit.*

When the unit reaches the desired height, stop the pumping action.

NOTE: *Do not stand on the pedal.*

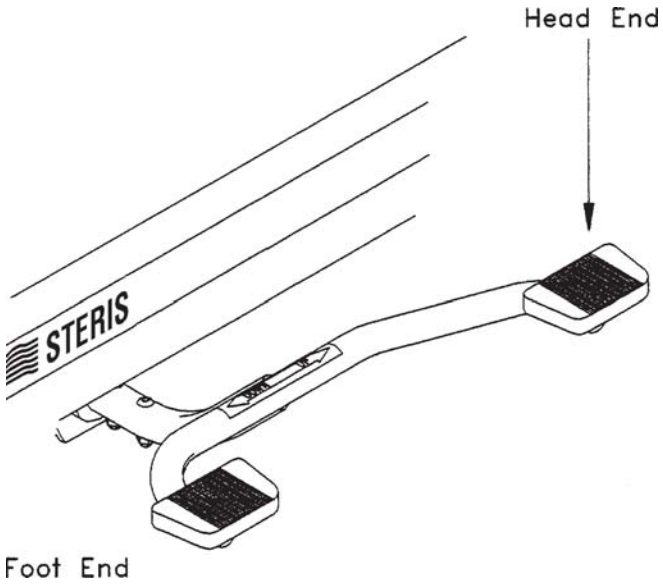


Figure 3-3

3.2.2 Lowering The Unit

To lower the unit, depress and hold the DOWN pedal. (See Figure 3-4.)

NOTE: *Pedals are located on both sides of the unit.*

When the unit reaches the desired height, return the pedal to its original position.

NOTE: *Do not stand on the pedal.*

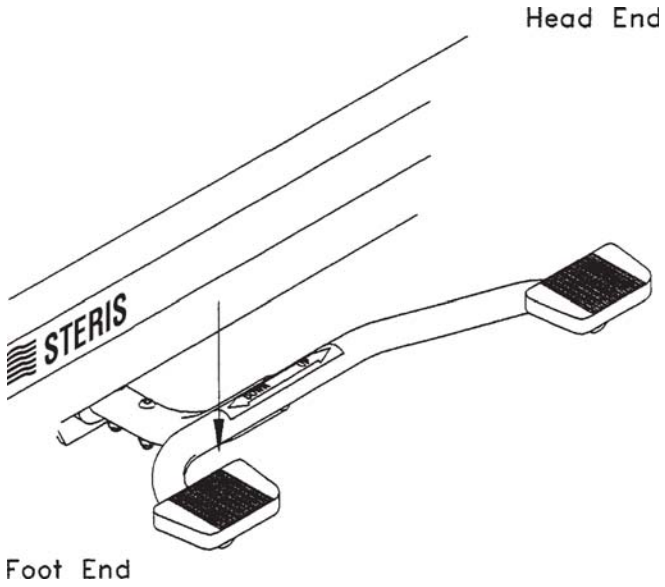


Figure 3-4

3.2.3 Top Adjustment

To adjust the unit anywhere from the chair position to the stretcher position grasp the RECLINE handle, (A), and adjust the unit to the desired position and release the handle. (See Figure 3-5.)

3.2.4 Trendelenburg Adjustment

To adjust the unit into the trendelenburg position the unit must be in the CHAIR position. Grasp the TRENDELENBURG handle, (B), and adjust the unit into trendelenburg and release the handle. (See Figure 3-5.)

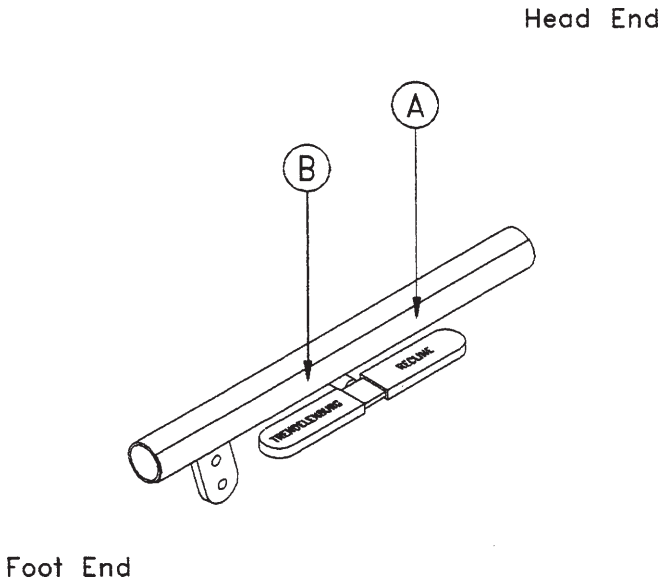


Figure 3-5

3.3 Independent Foot Section Operation

3.3.1 Independent Operation

To adjust the foot section separately from the back section, support the foot section with one hand, pull out the release lever then turn it clockwise. Adjust the foot section to desired position and release the lever.

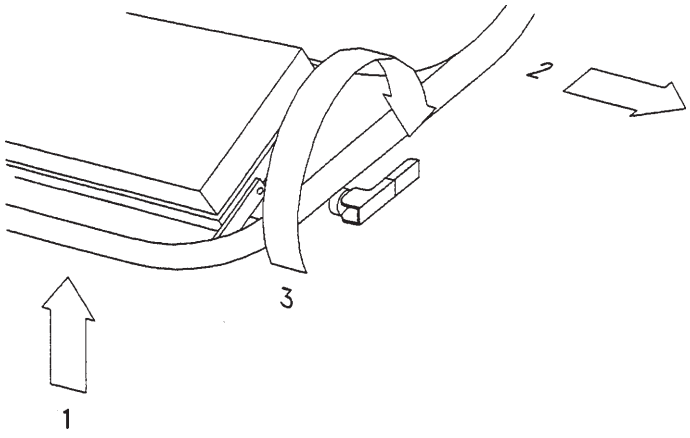


Figure 3-6

3.3.2 Return To Chair Mode

To return the foot section to chair mode, support the foot section with one hand, turn the release lever counterclockwise and push the release lever in. Adjust the foot section until it locks into position.

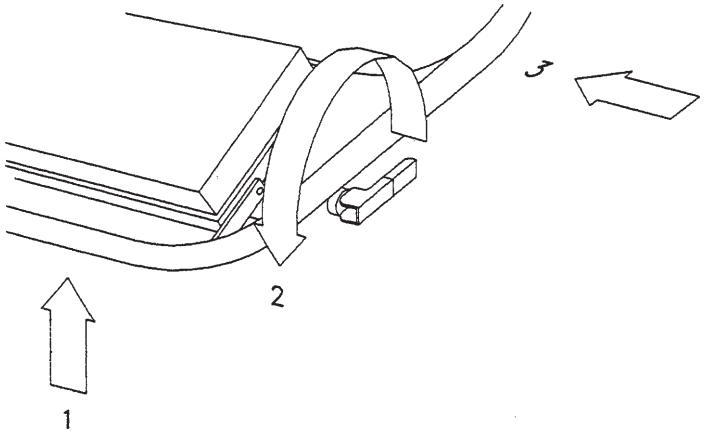


Figure 3-7

3.4 Foot Pan & Side Rail Operation

3.4.1 Foot Pan Adjustment

To adjust the foot pan, rotate the pan to a parallel position with the ratchet plate. Move the foot pan to the desired position. Rotate the foot pan to a perpendicular position to the ratchet plate.

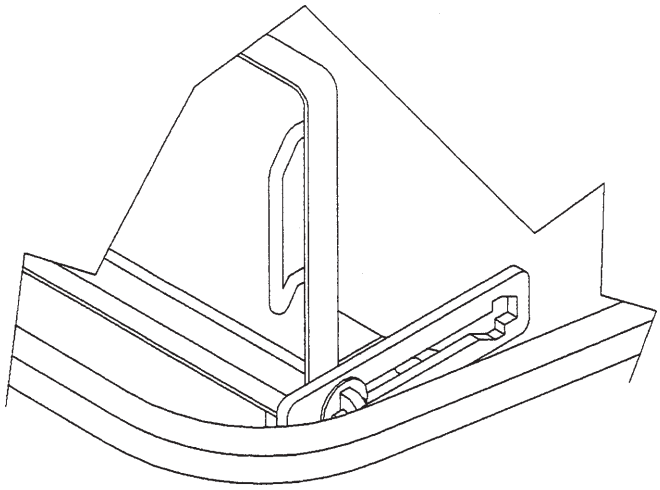


Figure 3-8

3.4.2 Side Rail Operation

To raise the side rail, grasp the rail and squeeze the trigger assembly at the head end side of rail. Pull the rail out from under the seat section and release the trigger. Swing the rail upwards until it locks into place.

To lower the side rail, grasp the rail and squeeze the trigger assembly at the head end side of rail. Swing the rail downwards with the trigger released, until the rail locks into place under the seat section.

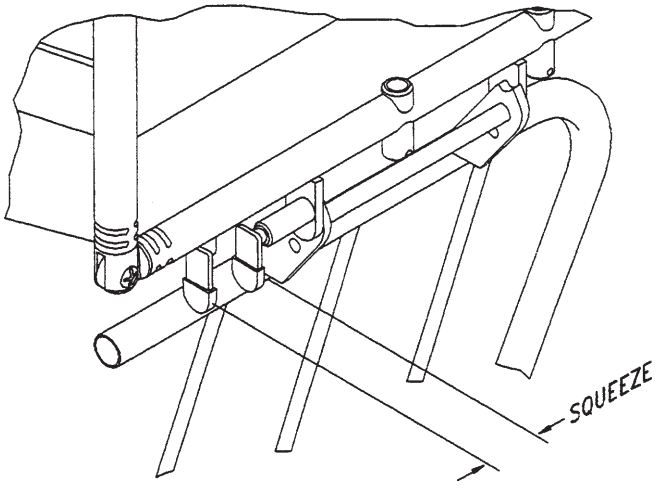


Figure 3-9

TROUBLE SHOOTING GUIDE

4

The following is a list of recommended inspections and customer serviceable items to perform, prior to calling STERIS service.

Problem	Cause	Cure
Unit doesn't lower when pedal is depressed	Column is adjusted too tight	Adjust column
Unit is unstable at maximum height	Column is adjusted too loose	Adjust column
Backrest raises by itself when unit is in the stretcher position	Pneumatic spring is over adjusted and/or leaking	Adjust or replace pneumatic spring
Foot section doesn't move or re-engage	Cables and/or stop nuts are not properly adjusted	Adjust cables and/or stop nuts

For Service, contact STERIS Corporation at 1-800-333-8828

RECOMMENDED PREVENTIVE MAINTENANCE 5

Procedure	Schedule	Material
Lubricate all moving and sliding parts and hinge points.	6 Months	Lubricating oil, light-duty grease, wax stick lubricant or Never-Seez lubricant.
Inspect all fasteners to ensure proper fit, position and tightness (including nuts, bolts, etc.).	3 Months	Rachet with the proper size socket wrench and screwdriver.
Cleaning mattresses and pads	Periodically	Medium strength cleaners, soap, and water. (DO NOT pressure clean or steam clean.)
Inspect all surfaces and remove any user developed sharp or burred areas. Apply touch-up paint where required.	Periodically	Metal file and touch-up paint. When ordering paint, specify Hausted white for color.
Clean external surface to remove blood, dirt, lint, and any other deposits. (Cleanliness should be part of user maintenance.)	Periodically	Any medium strength anti-bacterial cleaners.

NOTE: *If units are pressure washed or steam cleaned, lubrication of all hinging, moving, and sliding points should be done afterwards. (Pressure washing and steam cleaning are not recommended procedures and can void warranty.)*

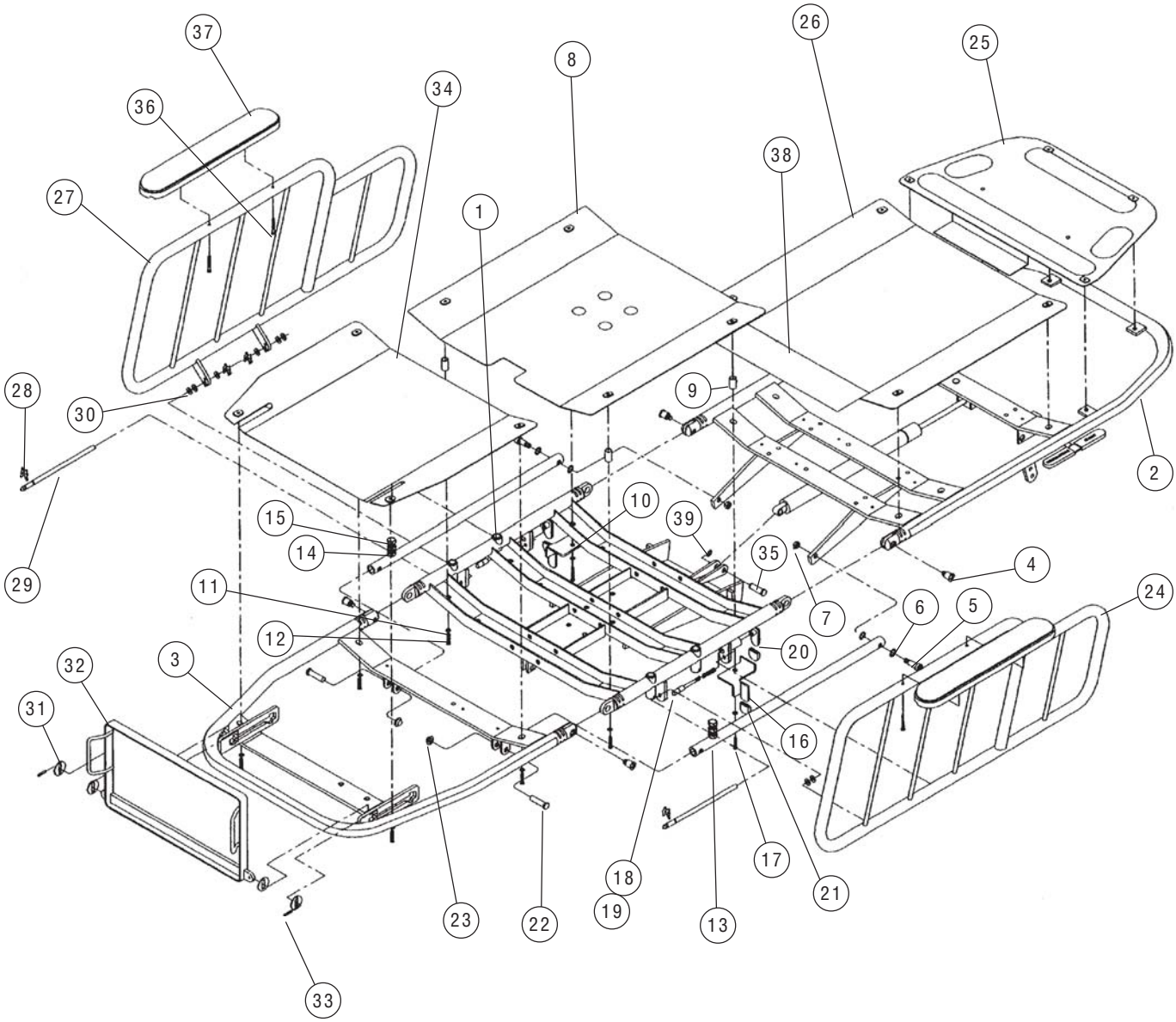
For more details information, please contact:

STERIS Corporation at:

1-800-548-4873

RECOMMENDED REPLACEMENT PARTS

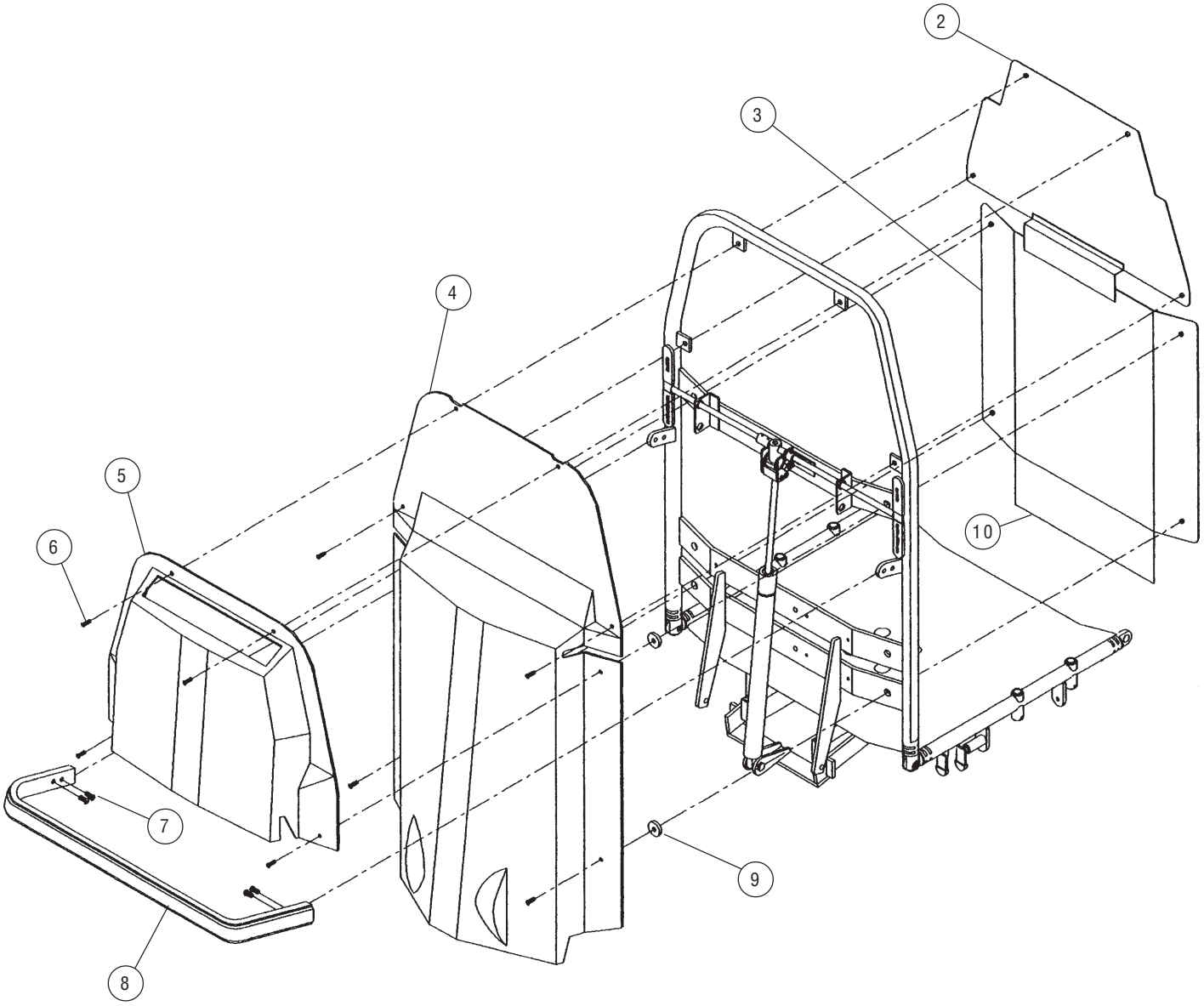
6



NOTE:
Apply instant adhesive to Item 21.
Apply petroleum lubricant to all hinging, moving, and sliding points.
Apply thread lock to Items 18 & 36.
Apply spray adhesive to Item 35.

Figure 6-1. APC-150 Top Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-1-	**068026**		**APC-150 TOP ASSEMBLY**	**X**
1	068039		WELDMENT, APC 5° Seat Section	1
2	067283		ASSEMBLY, APC Back Section	1
3	068030		WELDMENT, APC-150 Foot Section	1
4	031036		SCREW, Phillips Oval Head, .313-24 X .938" Long	4
5	061157		BOLT, Shoulder, .375 X 1.000" Long	2
6	035115		WASHER, Nylon, .750 O.D. X .395 I.D.	4
7	031057		NUT, Lock, .313-18	2
8	061148		PAN, APC Seat Support	1
9	052275		SPACER	4
10	061172		PLATE, Staionary Trigger, LH	1
11	031364		WASHER, SAE Flat, .250"	8
12	031500		SCREW, Truss Head Machine, #10-24 X 1.000" Long	10
13	061069		ASSEMBLY, Connecting Link	2
14	031428		NUT, Jam, .375-16	2
15	031340		SCREW, Hex Head Cap, .375-16 x 1.000" Long	2
16	061174		PLATE, Stationary Trigger, RH	1
17	061194		SCREW, Truss Head Machine, #10-24 X 1.250" Long	2
18	061101		PLUNGER	2
19	052763		SPRING, Plunger	2
20	061067		TRIGGER	2
21	061091		TAB, Vinyl, Red	4
22	011318		PIN, Clevis, .375" x 1.438" Long	2
23	030287		NUT, PAL, .375"	2
24	068050		WELDMENT, APC 5° Rail, Right	1
25	061062		PAN, APC Head Support	1
26	061057		PAN, APC Back Support	1
27	068051		WELDMENT, APC 5° Rail, Left	1
28	061125		CLIP, Retaining	4
29	061092		ROD, APC Rail Pivot	2
30	031100		WASHER, Flat Nylon, .313"	6
31	068063		WASHER, APC Foot Rest Pan	4
32	068060		ASSEMBLY, APC Foot Rest Pan	1
33	061458		PIN, Spring, .125" x .750"	2
34	068072		PAN, APC Leg Support	1
35	075627		PIN, Clevis	1
36	068059		SCREW, Phillips Oval Head, #10-32 x 1.250" Long	4
37	068058		PAD, APC Arm Rest	2
38	061191		COVER, APC Back/Seat Vinyl	1
39	065258		PIN, Locking Cotter	1



NOTE:
Apply thread lock to Item 7.

Figure 6-2. APC-150 Top Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-2-	**068026**		**APC-150 TOP ASSEMBLY**	**X**
1			Not Used	
2	061062		PAN, APC Head Support	1
3	061057		PAN, APC Back Support	1
4	061139		COVER, APC Back	1
5	061142		HOLDER, APC Chart	1
6	031500		SCREW, Truss Head Machine, #10-24 X 1.000" Long	8
7	031337		SCREW, Hex Head Cap, .250-20 X .750" Long	4
8	061019		BAR, APC Push	1
9	061161		SPACER, Back Cover	4
10	061191		COVER, APC Back/Seat Vinyl	1

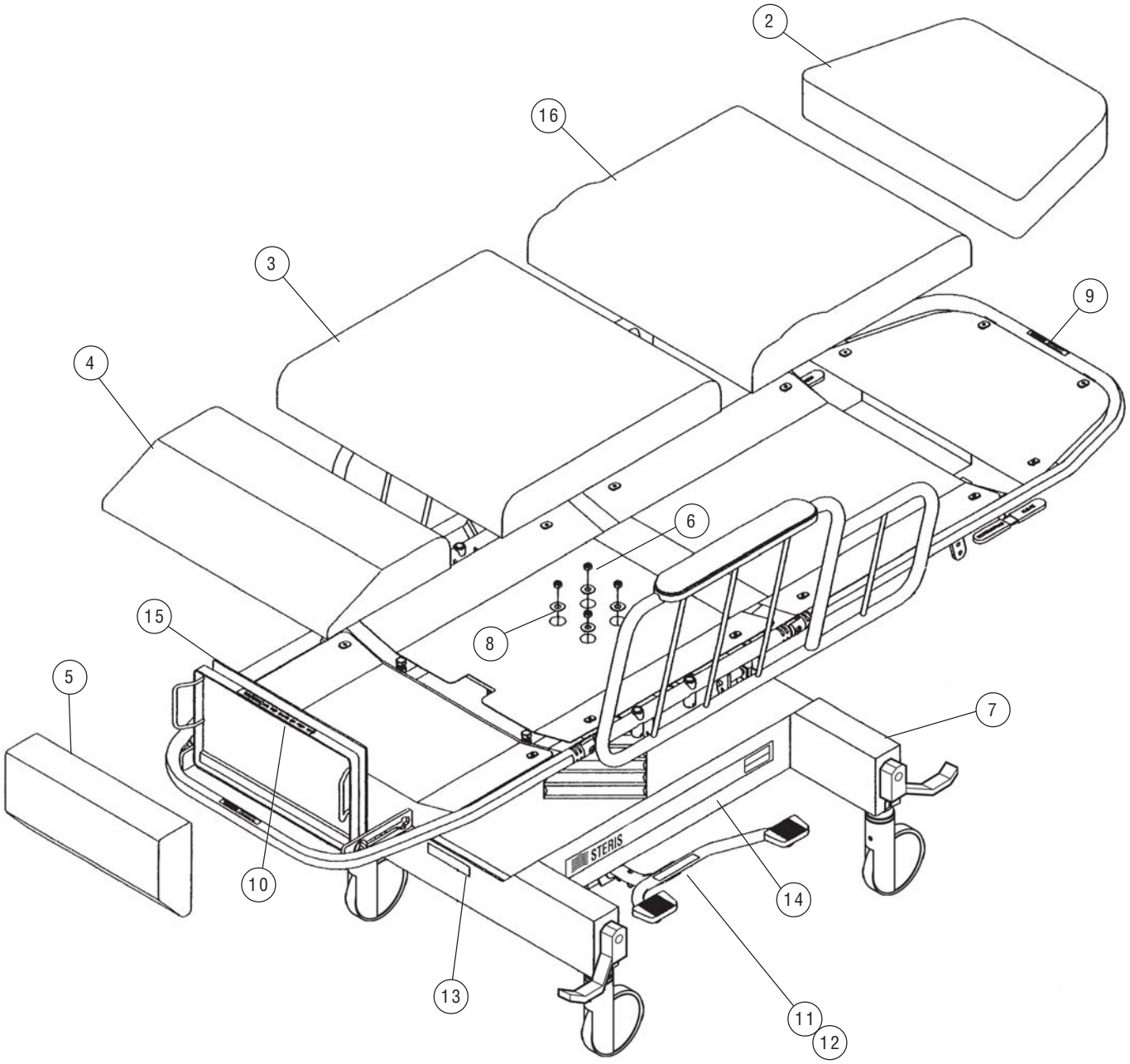
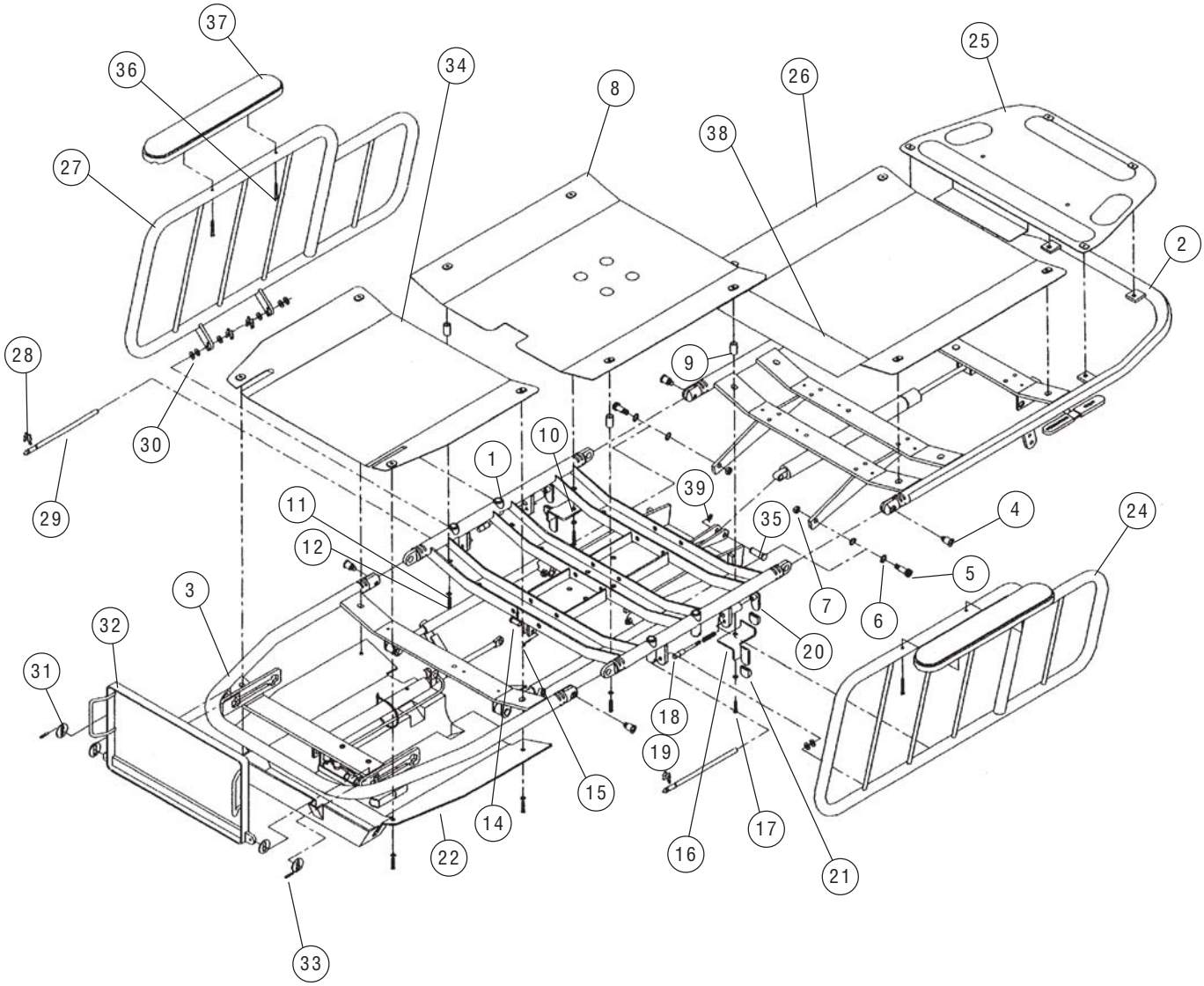


Figure 6-3. APC-150 Final Assembly

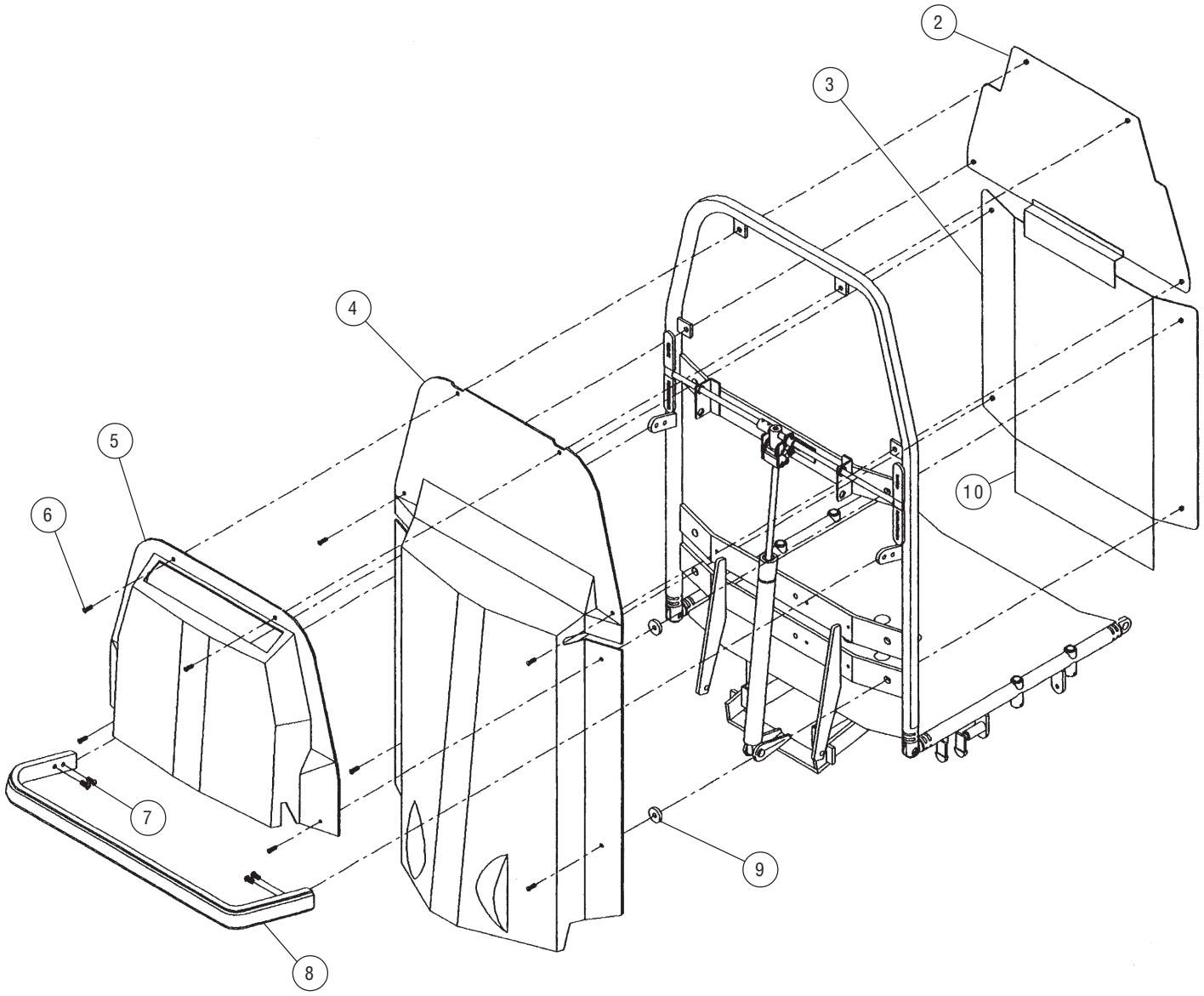
FIG. & ITEM NO.		PART NUMBER		SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-3-		**068026**			**APC-150 FINAL ASSEMBLY**	**X**
1					Not Used	
2	P	150830	385		PAD, Head Section	1
3	P	150830	387		PAD, Back & Seat Section	1
4	P	150830	388		PAD, Leg Section	1
5	P	150830	389		PAD, Foot Section	1
6		031057			NUT, Lock, .313-18	4
7		068027			ASSEMBLY, APC 5° Base	1
8		031080			WASHER, Flat, .313"	4
9		061198			LABEL, Head & Foot Warining	2
10		061141			LABEL, Foot Rest Warining	1
11		061228			LABEL, Pedal, RH	1
12		061229			LABEL, Pedal, LH	1
13		075831			LABEL, Product	1
14		075837			LABEL, APC Chair	2
15		068113			MAT, Foot Rest Pan	1
16	P	150830	386		SUPPORT, Back Pad W/Lumbar	1
17		031010			SCREW, Hex Head Cap, (N.S.), .313-18 x .750" Long (Not Shown)	4



NOTE:
Apply instant adhesive to Item 21.
Apply petroleum lubricant to all hinging, moving, and sliding points.
Apply thread lock to Items 18 & 36.
Apply spray adhesive to Item 35.

Figure 6-4. APC-250 Top Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-4-	**068031**		**APC-250 TOP ASSEMBLY**	**X**
1	068039		WELDMENT, APC 5° Seat Section	1
2	067283		ASSEMBLY, APC Back Section	1
3	068034		ASSEMBLY, APC-250 Foot Section	1
4	031036		SCREW, Phillips Oval Head, .313-24 X .938" Long	4
5	061157		BOLT, Shoulder, .375 X 1.000" Long	2
6	035115		WASHER, Nylon, .750" O.D. X .395" I.D.	4
7	031057		NUT, Lock, .313-18	2
8	061148		Pan, APC Seat Support	1
9	052275		SPACER	4
10	061172		PLATE, Stationary Trigger, LH	1
11	031364		WASHER, SAE Flat, .250"	8
12	031500		SCREW, Truss Head Machine, #10-24 X 1.000" Long	10
13			Not Used	
14	060018		PIN, Link, .313" x 1.000" Long	1
15	068417		CLIP, 5/16" Rue	1
16	061174		PLATE, Stationary Trigger, RH	1
17	061194		SCREW, Truss Head Machine, #10-24 X 1.250" Long	2
18	061101		PLUNGER	2
19	052763		SPRING, Plunger	2
20	061067		TRIGGER	2
21	061091		TAB, Vinyl, Red	4
22	061306		COVER, Leg Section	1
23			Not Used	
24	068050		WELDMENT, APC 5° Rail, Right	1
25	061062		PAN, APC Head Support	1
26	061057		PAN, APC Back Support	1
27	068051		WELDMENT, APC 5° Rail , Left	1
28	061125		CLIP, Retaining	4
29	061092		ROD, APC Rail Pivot	2
30	031100		WASHER, Flat Nylon, .313"	6
31	068063		WASHER, APC Foot Rest Pan	4
32	068060		ASSEMBLY, APC Foot Rest Pan	1
33	061458		PIN, Spring, .125" x .750"	2
34	068072		PAN, APC Leg Support	1
35	075627		PIN, Clevis	1
36	068059		SCREW, Phillips Pan Head Machine, .#10-32 x 1.250" Long	4
37	068058		PAD, APC Arm Rest	2
38	061191		COVER, APC Back/Seat Vinyl	1
39	065258		PIN, Locking Cotter	1



NOTE:
Apply thread lock to Item 7.

Figure 6-5. APC-250 Top Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-5-	**068031**		**APC-250 TOP ASSEMBLY**	**X**
1			Not Used	
2	061062		PLATE, APC Head Support	1
3	061057		PLATE, APC Back Support	1
4	061139		COVER, APC Back	1
5	061142		HOLDER, APC Chart	1
6	031500		SCREW, Truss Head Machine, #10-24 x 1.000" Long	8
7	031337		SCREW, Hex Head Cap, .250-20 x .750" Long	4
8	061019		BAR, APC Push	1
9	061161		SPACER, Back Cover	4
10	061191		COVER, Seat Back Vinyl	1

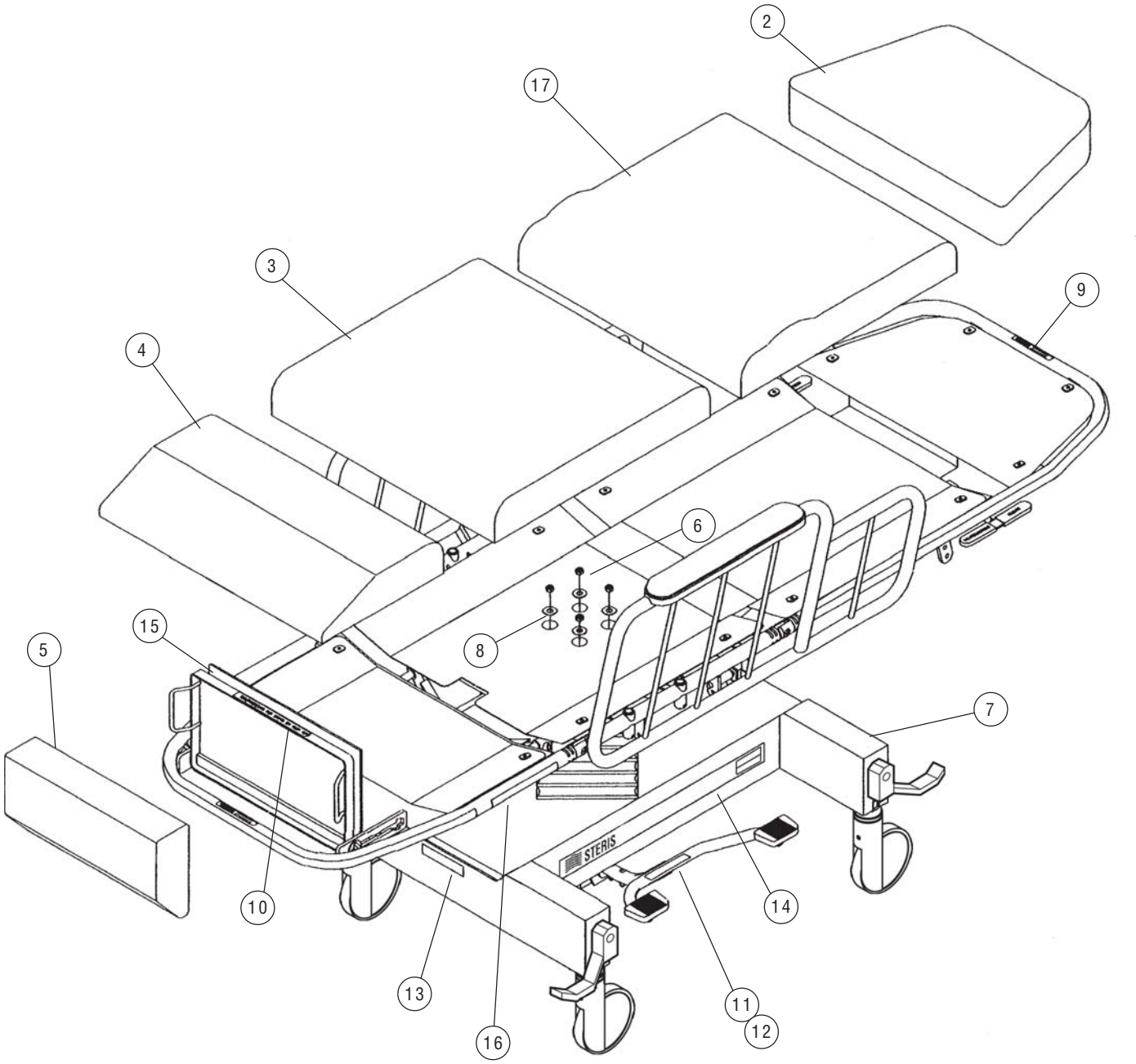


Figure 6-6. APC-250 Final Assembly

FIG. & ITEM NO.	PART NUMBER		SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-6-	**068031**			**APC-250 FINAL ASSEMBLY**	**X**
1				Not Used	
2	P	150830	385	PAD, Head Section	1
3	P	150830	387	PAD, Back &Seat Section	1
4	P	150830	388	PAD, Leg Section	1
5	P	150830	389	PAD, Foot Section	1
6		031057		NUT, Lock, .313-18	4
7		068027		ASSEMBLY, APC 5° Base	1
8		031080		WASHER, Flat, .313"	4
9		061198		LABEL, Head & Foot Warning	2
10		061141		LABEL, Foot Rest Warning	1
11		061228		LABEL, Pedal, RH	1
12		061229		LABEL, Pedal, LH	1
13		075831		LABEL, Hausted Product	1
14		075837		LABEL, APC Chair	2
15		068113		MAT, Foot Rest Pan	1
16		061358		LABEL, Operating	1
17	P	150830	386	SUPPORT, Back Pad W/Lumbar	1
18		031010		SCREW, Hex Head Cap, (N.S.), .313-18 x .750" Long (Not Shown)	4

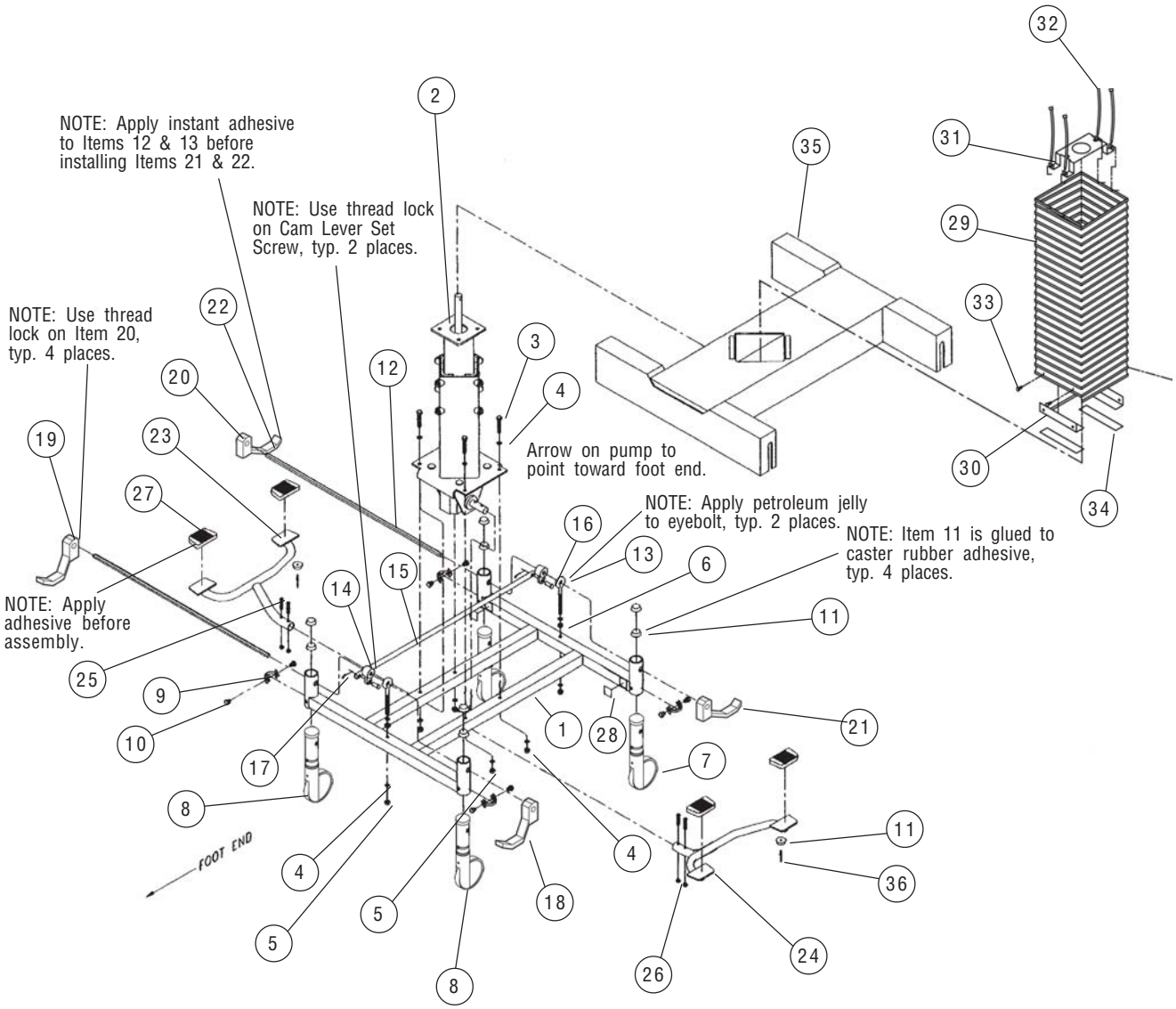


Figure 6-7. APC 5° Base Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-7-	**068027**		**APC 5" BASE ASSEMBLY**	**X**
1	065398		ASSEMBLY, Base Frame	1
2	068028		ASSEMBLY, Column	1
3	031334		SCREW, Hex Head Cap, .313-18 x 2.000" Long	4
4	031080		WASHER, Flat, .313"	12
5	031057		NUT, Lock, .313-18	6
6	031058		NUT, Free Thread Hex, .313-18	2
7	076531		CASTER, Total Lock	2
8	076530		CASTER, Steer Lock	2
9	062659		PLATE, Caster Bolt Lock	4
10	062685		SCREW, Hex Head Cap, M8-1.0 x 10.00 MM Long	8
11	031156		BUMPER, BH 2095 Recessed	10
12	072640		ROD, Hex Brake	2
13	062688		BOLT, Eye	2
14	062684		LINK, CAM, Short	2
15	065396		LINK, Cross	1
16	060018		PIN, Link	2
17	068417		CLIP, Rue	2
18	066826		PEDAL, Right (Brake)	1
19	069425		PEDAL, Left (Brake)	1
20	031101		SCREW, Hex, .250-20 x .750" Long	4
21	069192		PEDAL, Right (Steer)	1
22	069424		PEDAL, Left (Steer)	1
23	068046		PEDAL, Pump, Left	1
24	068045		PEDAL, Pump, Right	1
25	062128		SCREW, Button Socket Head Cap, .250-20 x 1.250" Long	4
26	031055		NUT, Lock, .250-20	4
27	061164		PAD, Pump Pedal	4
28	061155		VELCRO, Hook for Base Cover	4
29	061261		BELLOWS	1
30	P61379		ASSEMBLY, Bellows Mounting Angle	1
31	061288		PLATE, Bellows Top	1
32	000849		TIE, Cable	4
33	065129		CLIP, Bellows	4
34	061167		VELCRO, Hook for Bellows	2
35	065399		COVER, Base	1
36	000794		RIVET, Pop, .188" x .126"/.250"	2

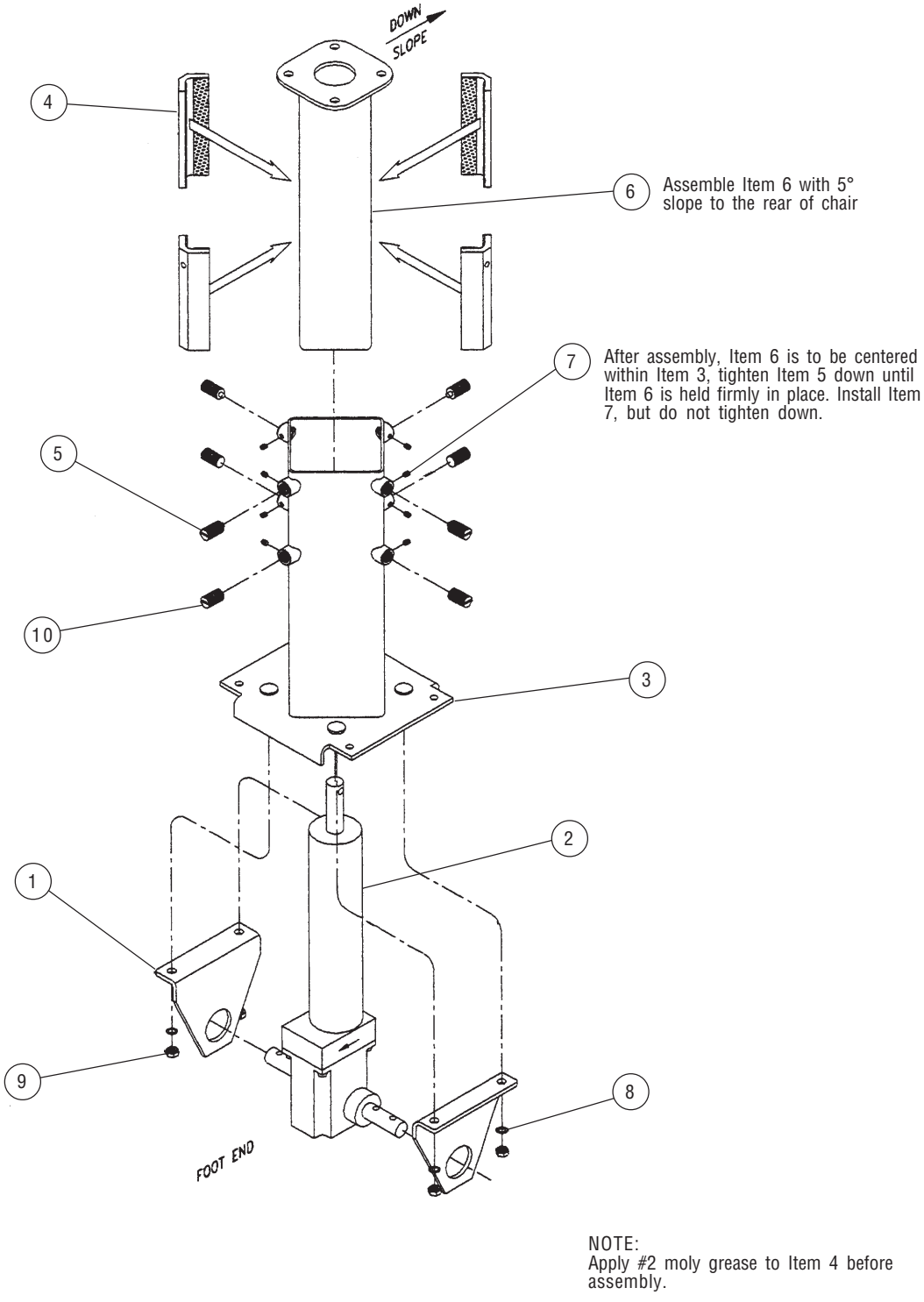

DOWN SLOPE
4
6
Assemble Item 6 with 5° slope to the rear of chair
7
After assembly, Item 6 is to be centered within Item 3, tighten Item 5 down until Item 6 is held firmly in place. Install Item 7, but do not tighten down.
5
10
3
2
1
9
8
FOOT END
NOTE:
Apply #2 moly grease to Item 4 before assembly.

Figure 6-8. APC 5° Base Column Assembly

FIG. & ITEM NO.		PART NUMBER		SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-8-		**068028**			**APC 5° BASE COLUMN ASSEMBLY .....**	**X**
1		P61121			HANGER, Hydraulic Jack Support	2
2		061122			MEDIJACK	1
3		P61117			WELDMENT, APC Outside Column	1
4		066178			SUPPORT, Short Glide	4
5		061116			SCREW, Column Guide	4
6		068048			WELDMENT, APC 5° Inside Column	1
7	P	150830	573		SCREW, Nylon Tip, 1/4-20	8
8		031080			WASHER, Flat, .313" I.D. x .875" O.D.	4
9		031057			NUT, Lock, .313-18	4
10		068199			SCREW, Column Guide W/O Point	4

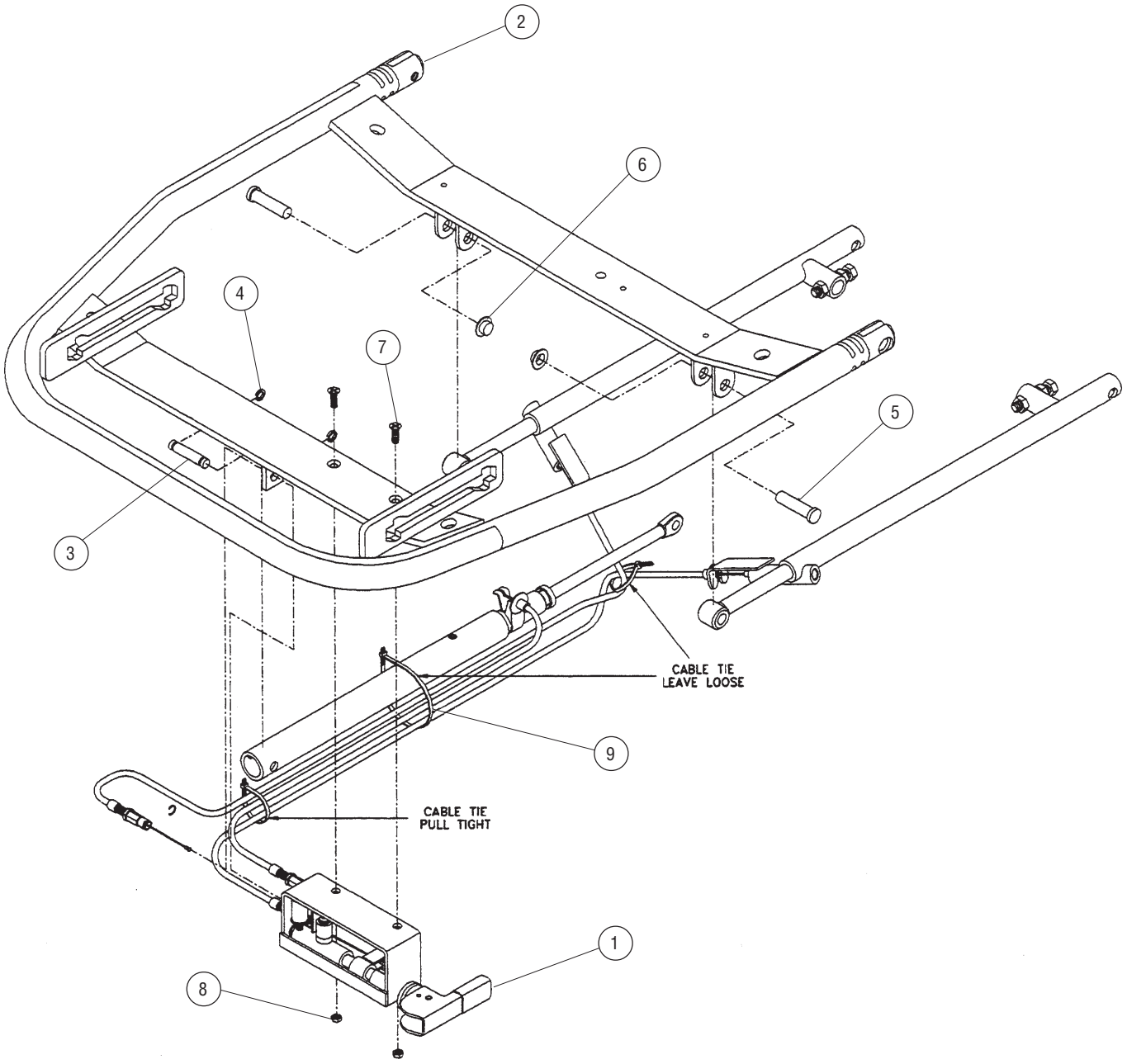


Figure 6-9. APC-250 Foot Control Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-9-	**068034**		**APC-250 FOOT CONTROL ASSEMBLY**	**X**
1	061302		ASSEMBLY, Foot End Control	1
2	068035		WELDMENT, Foot Frame	1
3	061351		PIN, Leg Extension Tube	1
4	031137		RING, Retaining, #5103-37	2
5	011318		PIN, Clevis	2
6	030287		NUT, Pal, .375"	2
7	031432		SCREW, Philips Flat Head, #10-24 x .625" Long	2
8	031421		NUT, Lock, #10-24	2
9	000849		TIE, Cable	3